more sensors, more solutions
Miniature self-contained photoelectric sensors in universal housing

- Easily fits (or retrofits) almost any mounting situation
- Exceptional optical performance, comparable to larger "MINI-style" or barrel sensors
- 10 to 30 V dc operation, with complementary (SPDT) NPN or PNP outputs, depending on model
- Bright LED operating status indicators are visible from $360^{\circ}$
- Rugged sealed housing, protected circuitry
- Models available with or without 18 mm threaded "nose"
- Less than 1 millisecond output response for excellent sensing repeatability
- Choose $2 \mathrm{~m}(6.5 \mathrm{ft})$ or $9 \mathrm{~m}(30 \mathrm{ft})$ cable or 150 mm ( 6 inch) Pico-style pigtail QD

| Opposed Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| Effective beam: 13 mm ( 0.5 inch) | QS186EV (624 nm Visible Red) | 20 m (66 ft) | N/A |
|  | QS186E (940 nm Infrared) |  | N/A |
|  | QS18VN6R |  | NPN |
|  | QS18VP6R |  | PNP |
| Effective beam: 13 mm ( 0.5 inch) $\overbrace{0} \rightarrow$ | QS186EB (940 nm Infrared) | 3 m (10 ft) | N/A |
|  | QS18VN6RB |  | NPN |
|  | QS18VP6RB |  | PNP |


| Polarized Retroreflective Mode | Model $^{1}$ | Range | Output |
| :--- | :--- | :--- | :--- |
| 630 nm Visible Red | QS18VN6LP |  | NPN |
|  | $3.5 \mathrm{~m}(12 \mathrm{ft})$ | PNP |  |


| Retroreflective Mode | Model $^{1}$ | Range | Output |
| :--- | :--- | :--- | :--- |
| 628 nm Visible Red | QS18VN6LV |  | NPN |
|  | QS18VP6LV | $6.5 \mathrm{~m}(21 \mathrm{ft})$ | PNP |


| Convergent Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 630 nm Visible Red $\overbrace{0}^{0} \rightleftarrows 1$ | QS18VN6CV15 | 16 mm (0.63 ft) | NPN |
|  | QS18VP6CV15 |  | PNP |
|  | QS18VN6CV45 | 43 mm (1.7 inches) | NPN |
|  | QS18VP6CV45 |  | PNP |

${ }^{1}$ Standard $2 \mathrm{~m}(6.5 \mathrm{ft})$ cable models are listed. To order the $9 \mathrm{~m}(30 \mathrm{ft})$ cable model, add suffix "W/30" to the cabled model number.
QD Models. For 4-pin integral Euro-style QD, add suffix "Q8" (e.g., QS186EQ8). For 4-pin integral Pico-style QD, add suffix "Q7" (e.g., QS186EQ7). For 4-pin 150 mm (6") Euro-style pigtail, add suffix "Q5" (e.g., QS186EQ5). For 4-pin 150 mm (6") Pico-style pigtail, add suffix "Q" (e.g., QS186EQ).

| Diffuse Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared$f=1$ | QS18VN6D | 450 mm (18 inches) | NPN |
|  | QS18VP6D |  | PNP |
|  | QS18VN6DB (Diffuse, wide) |  | NPN |
|  | QS18VP6DB (Diffuse, wide) |  | PNP |


| Divergent Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared <br>  | QS18VN6W | 100 mm (4 inches) | NPN |
|  | QS18VP6W |  | PNP |


| Fixed Field Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 660 nm Visible Red$W_{0} \rightleftarrows \mid$ | QS18VN6FF50 | 50 mm (2 inches) | NPN |
|  | QS18VP6FF50 |  | PNP |
|  | QS18VN6FF100 | 100 mm (4 inches) | NPN |
|  | QS18VP6FF100 |  | PNP |


| Plastic Fiber Optic Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 660 nm Visible Red | QS18VN6FP |  | NPN |
|  | QS18VP6FP | mode and fiber optics used | PNP |


| Glass Fiber Optic Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
|  | QS18VN6F | Range varies by sensing mode and fiber optics used | NPN |
|  | QS18VP6F |  | PNP |

${ }^{1}$ Standard $2 \mathrm{~m}(6.5 \mathrm{ft})$ cable models are listed. To order the $9 \mathrm{~m}(30 \mathrm{ft})$ cable model, add suffix "W/30" to the cabled model number.
QD Models. For 4-pin integral Euro-style QD, add suffix "Q8" (e.g., QS186EQ8). For 4-pin integral Pico-style QD, add suffix "Q7" (e.g., QS186EQ7). For 4-pin 150 mm (6") Euro-style pigtail, add suffix "Q5" (e.g., QS186EQ5). For 4-pin 150 mm (6") Pico-style pigtail, add suffix "Q" (e.g., QS186EQ).

WARNING: Not To Be Used for Personnel Protection
Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or deenergized sensor output condition.

## Specifications

## Supply Voltage

10 to 30 V dc ( $10 \%$ maximum ripple) at less than 25
mA , exclusive of load;
Protected against reverse polarity and transient voltages
Repeatability
Opposed Mode: 100 microseconds
FF Mode: 160 microseconds
All others: 150 microseconds
Adjustments
Glass Fiber Optic, Plastic Fiber Optic, Convergent, Diffuse, and Retroreflective mode models (only): Singleturn sensitivity (Gain) adjustment potentiometer
Indicators
2 LED indicators on sensor top:
Green ON steady: Power ON
Yellow ON steady: Light sensed
Green flashing: Output overloaded
Yellow flashing: Marginal excess gain (1 to 1.5 x excess gain)
Prior to date code 0223, the output indicator was red.

## Construction

ABS housing
3 mm mounting hardware included

## Connections

$2 \mathrm{~m}(6.5 \mathrm{ft})$ 4-wire PVC cable, $9 \mathrm{~m}(30 \mathrm{ft}) 4$-wire PVC cable, 4-pin Pico-style or Euro-style QD, 4-pin Picostyle or Euro-style 150 mm ( 6 in) pigtail QD, depending on model

## Output Configuration

Solid-state complementary (SPDT): NPN or PNP (current sinking or sourcing), depending on model;
Rating: 100 mA maximum each output at $25^{\circ} \mathrm{C}$
Off-state Leakage Current (FF Mode): less than $200 \mu \mathrm{~A}$ @ 30V dc
Off-state Leakage Current (All others): less than $50 \mu \mathrm{~A}$ @ 30V dc
ON-state Saturation Voltage: less than $1 \mathrm{~V} @ 10 \mathrm{~mA}$; less than $1.5 \mathrm{~V} @ 100 \mathrm{~mA}$
Protected against false pulse on power-up and continuous overload or short circuit of outputs

## Output Response

Opposed Mode: 750 microseconds ON; 375 microseconds OFF
FF Mode: 850 microseconds ON/OFF
All others: 600 microseconds ON/OFF
NOTE: 100 millisecond delay on power-up; outputs do not conduct during this time

## Environmental

Rated IEC IP67; NEMA 6
Operating Conditions
Temperature: -20 to $+70^{\circ} \mathrm{C}\left(-4\right.$ to $\left.+158^{\circ} \mathrm{F}\right)$
Relative Humidity: $90 \%$ @ $50^{\circ} \mathrm{C}$ (non-condensing)

## Certifications

C $\left.\epsilon_{0}{ }^{9}\right)_{\text {us }}$

## Dimensions and Features


Models FP Models CV15, CV45, D, LV, and LP Models F


## Performance Curves

| Opposed Mode |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Polarized Retroreflective |  | Retroreflective |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Convergent (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Diffuse (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Divergent (Performance is based on a $90 \%$ reflectance white test card.) |  |
| :---: | :---: |
| Excess Gain Curve | Beam Pattern |
|  |  |


| Fixed Field - 50 mm |  | Fixed Field - 100 mm |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  | N/A |  | N/A |


| Opposed - Plastic Fiber |  | Bifurcated - Plastic Fiber (Performance is based on a $90 \%$ reflectance white test card.) |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |



## Wiring Diagrams



## Installing Fibers

## Cutting Unterminated Plastic Fibers

Unterminated plastic fibers are designed to be cut by the user to the length required for the application.
To facilitate cutting, a Banner model PFC-1 cutting device is supplied with the fiber. Cut the fiber as follows:


Use small ports for fiber sizes:

- 0.25 mm ( 0.01 inches)
- 0.5 mm ( 0.02 inches)

Use large ports for fiber sizes:

- 0.75 mm ( 0.03 inches)
- 1.0 mm (0.04 inches)
- 1.5 mm (0.06 inches)

1. Locate the "control end" of the fiber (the unfinished end).
2. Determine the length of fiber required for the application. If using a bifurcated fiber, separate the two halves of the fiber at least 2 inches beyond the fiber cutting location.
3. Lift the top (blade) of the cutter to open the cutting ports.
4. Insert one of the control ends through one of the cutting ports on the PFC-1 cutter so that the excess fiber protrudes from the back of the cutter.
5. Double-check the fiber length, and close the cutter until the fiber is cut.
6. Using a different cutting port, cut the second control end to the required length. To ensure a clean cut each time, do not use a cutting port more than once.
7. Gently wipe the cut ends of the fiber with a clean, dry cloth to remove any contamination. Do not use solvents or abrasives on any exposed optical fiber.

## Installing Plastic Fibers

Follow these steps to install the plastic fibers.


1. Unlock the fiber gripper as shown (A). When using 0.25 mm or 0.5 mm core fibers, slide the small fiber adapters onto the fibers, flush with the fiber ends.
2. Gently insert the prepared plastic fiber ends into the ports (B), as far as they will go.
3. Slide the fiber gripper back to lock (C).

## Installing Glass Fibers

Follow these steps to install the glass fibers.


1. Install the O-ring (supplied with the fiber) on each end, as shown in the drawing.
2. Press the fiber ends firmly into the ports on the front of the sensor and slide the U-shaped retaining clip (supplied with the sensor) into the slot in the sensor's barrel until the clip snaps into place.

## Accessories

## Cordsets

| 4-Pin Threaded M12/Euro-Style Cordsets |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Length | Style | Dimensions | Pinout |
| MQDC-406 | 1.83 m (6 ft) | Straight |  |  |
| MQDC-415 | 4.57 m (15 ft) |  |  |  |
| MQDC-430 | 9.14 m (30 ft) |  |  |  |
| MQDC-450 | 15.2 m (50 ft) |  |  |  |
| MQDC-406RA | $1.83 \mathrm{~m}(6 \mathrm{ft})$ | Right-Angle |  | $\begin{aligned} & 1=\text { Brown } \\ & 2=\text { White } \\ & 3=\text { Blue } \\ & 4=\text { Black } \end{aligned}$ |
| MQDC-415RA | 4.57 m (15 ft) |  |  |  |
| MQDC-430RA | 9.14 m (30 ft) |  |  |  |
| MQDC-450RA | 15.2 m (50 ft) |  |  |  |


| 4-Pin Snap-on M8/Pico-Style Cordsets |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Model | Length | Style | Dimensions | Pinout |
| PKG4-2 | $2.00 \mathrm{~m}(6.56 \mathrm{ft})$ | Straight |  |  |

## WORLD-BEAM QS18 Brackets

All measurements are in millimeters.

## SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole

- Clearance for M4 (\#8) hardware


## SMB312S

- Stainless steel 2-axis, side-mount bracket

$A=4.3 \times 7.5, B=\operatorname{diam} .3, C=$ $3 \times 15.3$

Hole center spacing：$A$ to $B=24.2$
Hole size：$A=\varnothing 4.6, B=17.0 \times 4.6, C=\varnothing 18.5$

## Retroreflective Targets

See the Accessories section of your current Banner Engineering Corp catalog for complete information．NOTE：Polarized sensors require corner cube type retroreflective targets only．

## Plastic and Glass Fiber Optics

See the Accessories section of your current Banner Engineering Corp catalog for a list of plastic and glass fiber optic cables．

## Banner Engineering Corp Limited Warranty

Banner Engineering Corp．warrants its products to be free from defects in material and workmanship for one year following the date of shipment．Banner Engineering Corp．will repair or replace，free of charge，any product of its manufacture which，at the time it is returned to the factory，is found to have been defective during the warranty period．This warranty does not cover damage or liability for misuse， abuse，or the improper application or installation of the Banner product．
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This Warranty is exclusive and limited to repair or，at the discretion of Banner Engineering Corp．，replacement．IN NO EVENT SHALL BANNER ENGINEERING CORP．BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS，EXPEN－ SES，LOSSES，LOSS OF PROFITS，OR ANY INCIDENTAL，CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT，WHETHER ARISING IN CONTRACT OR WAR－ RANTY，STATUTE，TORT，STRICT LIABILITY，NEGLIGENCE，OR OTHERWISE．

Banner Engineering Corp．reserves the right to change，modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp．
more sensors, more solutions
Miniature self-contained photoelectric sensors in universal housing

- Easily fits (or retrofits) almost any mounting situation
- Exceptional optical performance, comparable to larger "MINI-style" or barrel sensors
- 10 to 30 V dc operation, with complementary (SPDT) NPN or PNP outputs, depending on model
- Bright LED operating status indicators are visible from $360^{\circ}$
- Rugged sealed housing, protected circuitry
- Models available with or without 18 mm threaded "nose"
- Less than 1 millisecond output response for excellent sensing repeatability
- Choose $2 \mathrm{~m}(6.5 \mathrm{ft})$ or $9 \mathrm{~m}(30 \mathrm{ft})$ cable or 150 mm ( 6 inch) Pico-style pigtail QD

| Opposed Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| Effective beam: 13 mm ( 0.5 inch) | QS186EV (624 nm Visible Red) | 20 m (66 ft) | N/A |
|  | QS186E (940 nm Infrared) |  | N/A |
|  | QS18VN6R |  | NPN |
|  | QS18VP6R |  | PNP |
| Effective beam: 13 mm ( 0.5 inch) $\overbrace{0} \rightarrow$ | QS186EB (940 nm Infrared) | 3 m (10 ft) | N/A |
|  | QS18VN6RB |  | NPN |
|  | QS18VP6RB |  | PNP |


| Polarized Retroreflective Mode | Model $^{1}$ | Range | Output |
| :--- | :--- | :--- | :--- |
| 630 nm Visible Red | QS18VN6LP |  | NPN |
|  | $3.5 \mathrm{~m}(12 \mathrm{ft})$ | PNP |  |


| Retroreflective Mode | Model $^{1}$ | Range | Output |
| :--- | :--- | :--- | :--- |
| 628 nm Visible Red | QS18VN6LV |  | NPN |
|  | QS18VP6LV | $6.5 \mathrm{~m}(21 \mathrm{ft})$ | PNP |


| Convergent Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 630 nm Visible Red $\overbrace{0}^{0} \rightleftarrows 1$ | QS18VN6CV15 | 16 mm (0.63 ft) | NPN |
|  | QS18VP6CV15 |  | PNP |
|  | QS18VN6CV45 | 43 mm (1.7 inches) | NPN |
|  | QS18VP6CV45 |  | PNP |

${ }^{1}$ Standard $2 \mathrm{~m}(6.5 \mathrm{ft})$ cable models are listed. To order the $9 \mathrm{~m}(30 \mathrm{ft})$ cable model, add suffix "W/30" to the cabled model number.
QD Models. For 4-pin integral Euro-style QD, add suffix "Q8" (e.g., QS186EQ8). For 4-pin integral Pico-style QD, add suffix "Q7" (e.g., QS186EQ7). For 4-pin 150 mm (6") Euro-style pigtail, add suffix "Q5" (e.g., QS186EQ5). For 4-pin 150 mm (6") Pico-style pigtail, add suffix "Q" (e.g., QS186EQ).

| Diffuse Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared$f=1$ | QS18VN6D | 450 mm (18 inches) | NPN |
|  | QS18VP6D |  | PNP |
|  | QS18VN6DB (Diffuse, wide) |  | NPN |
|  | QS18VP6DB (Diffuse, wide) |  | PNP |


| Divergent Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 940 nm Infrared <br>  | QS18VN6W | 100 mm (4 inches) | NPN |
|  | QS18VP6W |  | PNP |


| Fixed Field Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 660 nm Visible Red$W_{0} \rightleftarrows \mid$ | QS18VN6FF50 | 50 mm (2 inches) | NPN |
|  | QS18VP6FF50 |  | PNP |
|  | QS18VN6FF100 | 100 mm (4 inches) | NPN |
|  | QS18VP6FF100 |  | PNP |


| Plastic Fiber Optic Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
| 660 nm Visible Red | QS18VN6FP |  | NPN |
|  | QS18VP6FP | mode and fiber optics used | PNP |


| Glass Fiber Optic Mode | Model ${ }^{1}$ | Range | Output |
| :---: | :---: | :---: | :---: |
|  | QS18VN6F | Range varies by sensing mode and fiber optics used | NPN |
|  | QS18VP6F |  | PNP |

${ }^{1}$ Standard $2 \mathrm{~m}(6.5 \mathrm{ft})$ cable models are listed. To order the $9 \mathrm{~m}(30 \mathrm{ft})$ cable model, add suffix "W/30" to the cabled model number.
QD Models. For 4-pin integral Euro-style QD, add suffix "Q8" (e.g., QS186EQ8). For 4-pin integral Pico-style QD, add suffix "Q7" (e.g., QS186EQ7). For 4-pin 150 mm (6") Euro-style pigtail, add suffix "Q5" (e.g., QS186EQ5). For 4-pin 150 mm (6") Pico-style pigtail, add suffix "Q" (e.g., QS186EQ).

WARNING: Not To Be Used for Personnel Protection
Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or deenergized sensor output condition.

## Specifications

## Supply Voltage

10 to 30 V dc ( $10 \%$ maximum ripple) at less than 25
mA , exclusive of load;
Protected against reverse polarity and transient voltages
Repeatability
Opposed Mode: 100 microseconds
FF Mode: 160 microseconds
All others: 150 microseconds
Adjustments
Glass Fiber Optic, Plastic Fiber Optic, Convergent, Diffuse, and Retroreflective mode models (only): Singleturn sensitivity (Gain) adjustment potentiometer
Indicators
2 LED indicators on sensor top:
Green ON steady: Power ON
Yellow ON steady: Light sensed
Green flashing: Output overloaded
Yellow flashing: Marginal excess gain (1 to 1.5 x excess gain)
Prior to date code 0223, the output indicator was red.

## Construction

ABS housing
3 mm mounting hardware included

## Connections

$2 \mathrm{~m}(6.5 \mathrm{ft})$ 4-wire PVC cable, $9 \mathrm{~m}(30 \mathrm{ft}) 4$-wire PVC cable, 4-pin Pico-style or Euro-style QD, 4-pin Picostyle or Euro-style 150 mm ( 6 in) pigtail QD, depending on model

## Output Configuration

Solid-state complementary (SPDT): NPN or PNP (current sinking or sourcing), depending on model;
Rating: 100 mA maximum each output at $25^{\circ} \mathrm{C}$
Off-state Leakage Current (FF Mode): less than $200 \mu \mathrm{~A}$ @ 30V dc
Off-state Leakage Current (All others): less than $50 \mu \mathrm{~A}$ @ 30V dc
ON-state Saturation Voltage: less than $1 \mathrm{~V} @ 10 \mathrm{~mA}$; less than $1.5 \mathrm{~V} @ 100 \mathrm{~mA}$
Protected against false pulse on power-up and continuous overload or short circuit of outputs

## Output Response

Opposed Mode: 750 microseconds ON; 375 microseconds OFF
FF Mode: 850 microseconds ON/OFF
All others: 600 microseconds ON/OFF
NOTE: 100 millisecond delay on power-up; outputs do not conduct during this time

## Environmental

Rated IEC IP67; NEMA 6
Operating Conditions
Temperature: -20 to $+70^{\circ} \mathrm{C}\left(-4\right.$ to $\left.+158^{\circ} \mathrm{F}\right)$
Relative Humidity: $90 \%$ @ $50^{\circ} \mathrm{C}$ (non-condensing)

## Certifications

C $\left.\epsilon_{0}{ }^{9}\right)_{\text {us }}$

## Dimensions and Features


Models FP Models CV15, CV45, D, LV, and LP Models F


## Performance Curves

| Opposed Mode |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Polarized Retroreflective |  | Retroreflective |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Convergent (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Diffuse (Performance is based on a 90\% reflectance white test card.) |  |  |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |


| Divergent (Performance is based on a $90 \%$ reflectance white test card.) |  |
| :---: | :---: |
| Excess Gain Curve | Beam Pattern |
|  |  |


| Fixed Field - 50 mm |  | Fixed Field - 100 mm |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  | N/A |  | N/A |


| Opposed - Plastic Fiber |  | Bifurcated - Plastic Fiber (Performance is based on a $90 \%$ reflectance white test card.) |  |
| :---: | :---: | :---: | :---: |
| Excess Gain Curve | Beam Pattern | Excess Gain Curve | Beam Pattern |
|  |  |  |  |



## Wiring Diagrams



## Installing Fibers

## Cutting Unterminated Plastic Fibers

Unterminated plastic fibers are designed to be cut by the user to the length required for the application.
To facilitate cutting, a Banner model PFC-1 cutting device is supplied with the fiber. Cut the fiber as follows:


Use small ports for fiber sizes:

- 0.25 mm ( 0.01 inches)
- 0.5 mm ( 0.02 inches)

Use large ports for fiber sizes:

- 0.75 mm ( 0.03 inches)
- 1.0 mm (0.04 inches)
- 1.5 mm (0.06 inches)

1. Locate the "control end" of the fiber (the unfinished end).
2. Determine the length of fiber required for the application. If using a bifurcated fiber, separate the two halves of the fiber at least 2 inches beyond the fiber cutting location.
3. Lift the top (blade) of the cutter to open the cutting ports.
4. Insert one of the control ends through one of the cutting ports on the PFC-1 cutter so that the excess fiber protrudes from the back of the cutter.
5. Double-check the fiber length, and close the cutter until the fiber is cut.
6. Using a different cutting port, cut the second control end to the required length. To ensure a clean cut each time, do not use a cutting port more than once.
7. Gently wipe the cut ends of the fiber with a clean, dry cloth to remove any contamination. Do not use solvents or abrasives on any exposed optical fiber.

## Installing Plastic Fibers

Follow these steps to install the plastic fibers.


1. Unlock the fiber gripper as shown (A). When using 0.25 mm or 0.5 mm core fibers, slide the small fiber adapters onto the fibers, flush with the fiber ends.
2. Gently insert the prepared plastic fiber ends into the ports (B), as far as they will go.
3. Slide the fiber gripper back to lock (C).

## Installing Glass Fibers

Follow these steps to install the glass fibers.


1. Install the O-ring (supplied with the fiber) on each end, as shown in the drawing.
2. Press the fiber ends firmly into the ports on the front of the sensor and slide the U-shaped retaining clip (supplied with the sensor) into the slot in the sensor's barrel until the clip snaps into place.

## Accessories

## Cordsets

| 4-Pin Threaded M12/Euro-Style Cordsets |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Model | Length | Style | Dimensions | Pinout |
| MQDC-406 | 1.83 m (6 ft) | Straight |  |  |
| MQDC-415 | 4.57 m (15 ft) |  |  |  |
| MQDC-430 | 9.14 m (30 ft) |  |  |  |
| MQDC-450 | 15.2 m (50 ft) |  |  |  |
| MQDC-406RA | $1.83 \mathrm{~m}(6 \mathrm{ft})$ | Right-Angle |  | $\begin{aligned} & 1=\text { Brown } \\ & 2=\text { White } \\ & 3=\text { Blue } \\ & 4=\text { Black } \end{aligned}$ |
| MQDC-415RA | 4.57 m (15 ft) |  |  |  |
| MQDC-430RA | 9.14 m (30 ft) |  |  |  |
| MQDC-450RA | 15.2 m (50 ft) |  |  |  |


| 4-Pin Snap-on M8/Pico-Style Cordsets |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Model | Length | Style | Dimensions | Pinout |
| PKG4-2 | $2.00 \mathrm{~m}(6.56 \mathrm{ft})$ | Straight |  |  |

## WORLD-BEAM QS18 Brackets

All measurements are in millimeters.

## SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole

- Clearance for M4 (\#8) hardware


## SMB312S

- Stainless steel 2-axis, side-mount bracket

$A=4.3 \times 7.5, B=\operatorname{diam} .3, C=$ $3 \times 15.3$

Hole center spacing：$A$ to $B=24.2$
Hole size：$A=\varnothing 4.6, B=17.0 \times 4.6, C=\varnothing 18.5$

## Retroreflective Targets

See the Accessories section of your current Banner Engineering Corp catalog for complete information．NOTE：Polarized sensors require corner cube type retroreflective targets only．

## Plastic and Glass Fiber Optics

See the Accessories section of your current Banner Engineering Corp catalog for a list of plastic and glass fiber optic cables．

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