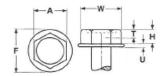


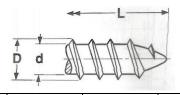
Atlanta, Georgia

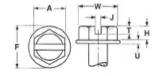
Phone 800-521-7326

Fax 770-745-1333

Hex Washer Head Type A & AB Tapping Screw







Peco Catalog#

See Section One of Our Catalog

					U		a		D		a			HO	&AB			
	Screw D	Screw Diameter Theads Per Inch Type A		Theads Per Inch Type AB	Major Diameter				Major Diameter Type AB		Minor Diameter Type AB		Hole Diameter		r	Closest Drill Size To Mean Hole Diameter		
					Min	Max	Min	Max	Min	Max	Min	Max	Min	Mean	Max	Size	Diameter	
	4	0.1120	n/a	24	n/a	n/a	n/a	n/a	.108	.114	.082	.086	.089	.096	.103	41	.096	
	5	0.1250	n/a	20	n/a	n/a	n/a	n/a	.123	.130	.090	.094	.100	.107	.114	36	.1065	
	6	0.1380	18	20	.136	.141	.096	.102	.132	.139	.099	.104	.108	.116	.124	32	.116	
	7	0.1510	16	19	.152	.158	.108	.114	.147	.154	.109	.115	.120	.129	.138	30	.1285	
	8	0.1640	15	18	.162	.168	.116	.123	.159	.166	.116	.122	.128	.138	.148	29	.136	
n r	10	0.1900	12	16	.188	.194	.126	.133	.182	.189	.135	.141	.148	.159	.170	21	.159	
	12	0.2160	11	14	.215	.221	.155	.162	.208	.215	.157	.164	.169	.182	.194	14	.182	
	14	0.2420	10	n/a	.248	.254	.178	.185	n/a	n/a	n/a	n/a	n/a	n/a	n/a	5.5mm	0.2165	
	1/4	.2500	n/a	14	n/a	n/a	n/a	n/a	.237	.246	.185	.192	.196	.211	.226	4	.209	
	5/16	.3125	n/a	12	n/a	n/a	n/a	n/a	.306	.315	.236	.244	.251	.270	.289	1	.272	
	3/8	.3750	n/a	12	n/a	n/a	n/a	n/a	.371	.380	.299	.309	.310	.333	.356	Q	.332	
Tolerance on Length						Up to 1"	±0.03			Over	r 1" ±0.05		ANSI B18.6.4					

		Minimum	Minimum				A	w		н		F	U			J	т	
Screw I	Screw Diameter Strength. Lb. Steel Screws		Phillips Bit Size	t Width Across Flats		Width Across Head Height Corners		Diameter of Washer		Thickness of Washer		Width of Slot		Depth of Slot				
		Only		Min	Max	Min	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max		
4	0.1120	13	1	.181	.188	.202	.049	.060	.225	.243	.011	.019	.031	.039	.025	.036		
5	0.1250	18	2	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a		
6	0.1380	24	2	.244	.250	.272	.080	.093	.302	.328	.015	.025	.039	.048	.033	.046		
7	0.1510	30	2	.244	.250	.272	.080	.093	.302	.328	.017	.029	.039	.048	.040	.054		
8	0.1640	39	2	.244	.250	.272	.096	.110	.322	.348	.019	.031	.045	.054	.052	.066		
10	0.1900	48	2	.305	.312	.340	.105	.120	.384	.414	.019	.031	.050	.060	.057	.072		
12	0.2160	83	3	.305	.312	.340	.139	.155	.398	.432	.022	.039	.056	.067	.077	.093		
14	0.2420	125	3	.367	.375	.409	.172	.190	.480	.520	.030	.050	.064	.075	.083	.101		
1/4	.2500	142	3	.367	.375	.409	.172	.190	.480	.520	.030	.050	.064	.075	.083	.101		
5/16	.3125	290	4	.489	.500	.545	.208	.230	.624	.676	.035	.055	.072	.084	.100	.122		
3/8	.3750	590	4	.551	.562	.614	.270	.295	.720	.780	.037	.063	.081	.094	.131	.131		

Material Heat Treatment Surface Hardness Case Depth Core Hardness

AISI 1016 - 1024 or equivalent Steel or Stainless Austenitic 18-8 Stainless Steel								
Quenched in liquid and tempered by reheating to 650°F minimum.								
Steel: Rockwell C45 minimum								
No. 6 diameter .002007 No. 8 - No. 12 .004009 1/4" and larger .005011								
Rockwell C28 - 38								

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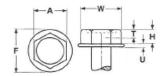


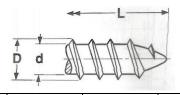
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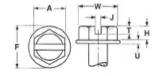
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	Screw D	Screw Diameter Theads Per Inch Type A		Theads Per Inch Type AB	Major Diameter				Major Diameter Type AB		Minor Diameter Type AB		Hole Diameter		r	Closest Drill Size To Mean Hole Diameter		
					Min	Max	Min	Max	Min	Max	Min	Max	Min	Mean	Max	Size	Diameter	
	4	0.1120	n/a	24	n/a	n/a	n/a	n/a	.108	.114	.082	.086	.089	.096	.103	41	.096	
	5	0.1250	n/a	20	n/a	n/a	n/a	n/a	.123	.130	.090	.094	.100	.107	.114	36	.1065	
	6	0.1380	18	20	.136	.141	.096	.102	.132	.139	.099	.104	.108	.116	.124	32	.116	
	7	0.1510	16	19	.152	.158	.108	.114	.147	.154	.109	.115	.120	.129	.138	30	.1285	
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n r	10	0.1900	12	16	.188	.194	.126	.133	.182	.189	.135	.141	.148	.159	.170	21	.159	
	12	0.2160	11	14	.215	.221	.155	.162	.208	.215	.157	.164	.169	.182	.194	14	.182	
	14	0.2420	10	n/a	.248	.254	.178	.185	n/a	n/a	n/a	n/a	n/a	n/a	n/a	5.5mm	0.2165	
	1/4	.2500	n/a	14	n/a	n/a	n/a	n/a	.237	.246	.185	.192	.196	.211	.226	4	.209	
	5/16	.3125	n/a	12	n/a	n/a	n/a	n/a	.306	.315	.236	.244	.251	.270	.289	1	.272	
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6	0.1380	24	2	.244	.250	.272	.080	.093	.302	.328	.015	.025	.039	.048	.033	.046		
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