



SAFETY DATA SHEET

1. Identification

Product identifier Cutting Oil Thread Cutting Lubricant

Other means of identification

Product code 14050

Recommended use Cutting oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.

Address 885 Louis Dr.
Warminster, PA 18974 US

Telephone

General Information 215-674-4300

Technical Assistance 800-521-3168

Customer Service 800-272-4620

24-Hour Emergency (CHEMTREC) 800-424-9300 (US)
703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1
Gases under pressure Liquefied gas

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated.

Precautionary statement

Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not apply while equipment is energized. Pressurized container: Do not pierce or burn, even after use. Extinguish all flames, pilot lights and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area.

Response

Wash hands after handling.

Storage

Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.

Disposal

Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	70 - 80
Liquefied Petroleum Gas		68476-86-8	20 - 30

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	If swallowed, observe for signs of stomach discomfort or nausea. If symptoms persist, seek medical help. Do not induce vomiting. If there is any suspicion of aspiration into lungs, obtain immediate medical attention.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many vapors are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.
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Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	PEL	5 mg/m3	Mist.
		2000 mg/m3 500 ppm	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Ceiling	1800 mg/m3	
	STEL	10 mg/m3	Mist.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Neoprene.

Other Wear suitable protective clothing.

Respiratory protection If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Aerosol.

Color Brown.

Odor Mild petroleum.

Odor threshold Not available.

pH Not available.

Melting point/freezing point	-40 °F (-40 °C) estimated
Initial boiling point and boiling range	500 °F (260 °C) estimated
Flash point	> 300 °F (> 148.9 °C) Cleveland Open Cup
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	965.3 hPa estimated
Vapor density	> 5 (air = 1)
Relative density	0.85
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	600 °F (315.6 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	94.4 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Sulfur oxides. Aldehydes.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Not available.
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Product	Species	Test Results
Cutting Oil Thread Cutting Lubricant		
<u>Acute</u>		
Dermal		
LD50	Rabbit	2841 mg/kg estimated
Inhalation		
LC50	Rat	30 mg/l, 4 hours estimated

Product	Species	Test Results
Oral LD50	Rat	5924 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not expected to be an aspiration hazard.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Product	Species	Test Results
Cutting Oil Thread Cutting Lubricant		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		25000 mg/l, 48 hours estimated
Fish	LC50	Fish
		16094.4199 mg/l, 96 hours estimated
Components	Species	Test Results
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Pimephales promelas
		> 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products	The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Empty container can be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity

Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, LIMITED QUANTITY
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
Food and Drug Administration (FDA)	Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
Section 311/312 Hazard categories	Immediate Hazard - No Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No
SARA 302 Extremely hazardous substance	No

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Liquefied Petroleum Gas (CAS 68476-86-8)
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. Massachusetts RTK - Substance List

Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

None.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 100 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a Cutting or Tapping Oil (aerosol). This product is compliant for use in all 50 states. Local restriction: This product cannot be used in the South Coast Air Quality Management District of California.

VOC content (CA) 20 %

VOC content (OTC) 20 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-28-2015
Revision date	05-21-2015
Prepared by	Allison Cho
Version #	02
Further information	CRC # 574
HMIS® ratings	Health: 1 Flammability: 3 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 1 Flammability: 3 Instability: 0

NFPA ratings



Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries.



SAFETY DATA SHEET

1. Identification

Product identifier Cutting Oil Thread Cutting Lubricant

Other means of identification

Product code 14050

Recommended use Cutting oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.

Address 885 Louis Dr.
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Telephone

General Information 215-674-4300

Technical Assistance 800-521-3168

Customer Service 800-272-4620

24-Hour Emergency (CHEMTREC) 800-424-9300 (US)
703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1
Gases under pressure Liquefied gas

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated.

Precautionary statement

Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not apply while equipment is energized. Pressurized container: Do not pierce or burn, even after use. Extinguish all flames, pilot lights and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area.

Response

Wash hands after handling.

Storage

Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.

Disposal

Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	70 - 80
Liquefied Petroleum Gas		68476-86-8	20 - 30

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	If swallowed, observe for signs of stomach discomfort or nausea. If symptoms persist, seek medical help. Do not induce vomiting. If there is any suspicion of aspiration into lungs, obtain immediate medical attention.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many vapors are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.
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Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	PEL	5 mg/m3	Mist.
		2000 mg/m3 500 ppm	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Ceiling	1800 mg/m3	
	STEL	10 mg/m3	Mist.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Neoprene.

Other Wear suitable protective clothing.

Respiratory protection If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Aerosol.

Color Brown.

Odor Mild petroleum.

Odor threshold Not available.

pH Not available.

Melting point/freezing point	-40 °F (-40 °C) estimated
Initial boiling point and boiling range	500 °F (260 °C) estimated
Flash point	> 300 °F (> 148.9 °C) Cleveland Open Cup
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	965.3 hPa estimated
Vapor density	> 5 (air = 1)
Relative density	0.85
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	600 °F (315.6 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	94.4 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Sulfur oxides. Aldehydes.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity	Not available.
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Product	Species	Test Results
Cutting Oil Thread Cutting Lubricant		
<u>Acute</u>		
Dermal		
LD50	Rabbit	2841 mg/kg estimated
Inhalation		
LC50	Rat	30 mg/l, 4 hours estimated

Product	Species	Test Results
Oral LD50	Rat	5924 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not expected to be an aspiration hazard.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Product	Species		Test Results
Cutting Oil Thread Cutting Lubricant			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	25000 mg/l, 48 hours estimated
Fish	LC50	Fish	16094.4199 mg/l, 96 hours estimated
Components	Species		Test Results
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)			
Aquatic			
Acute			
Fish	LC50	Pimephales promelas	> 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products	The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Empty container can be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity

Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, LIMITED QUANTITY
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - Yes
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Liquefied Petroleum Gas (CAS 68476-86-8)
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. New Jersey Worker and Community Right-to-Know Act
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. Massachusetts RTK - Substance List
Distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
None.

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 100 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a Cutting or Tapping Oil (aerosol). This product is compliant for use in all 50 states. Local restriction: This product cannot be used in the South Coast Air Quality Management District of California.

VOC content (CA) 20 %

VOC content (OTC) 20 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-28-2015
Revision date	05-21-2015
Prepared by	Allison Cho
Version #	02
Further information	CRC # 574
HMIS® ratings	Health: 1 Flammability: 3 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 1 Flammability: 3 Instability: 0

NFPA ratings



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