SDS 0673

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         Section 1 -- PRODUCT AND COMPANY IDENTIFICATION
                                                     HMIS CODES
PRODUCT NAME
                                                  Health
  Jim PR-1L or Clear PR-2L Low VOC
                                                  Flammability
                                                  Reactivity
PRODUCT CODES
  55611, 55613, 55615, 55617, 55910, 55912, 55914, 55918, 55920, 55972,
  55981, 55982
CHEMICAL FAMILY
  Organic
USE
  PVC & CPVC Primer
MANUFACTURER'S NAME
                                        EMERGENCY TELEPHONE NO.
  The RectorSeal Corporation
                                        Chemtrec 24 Hours
  2601 Spenwick Drive
                                         (800)424-9300 USA
  Houston, Texas 77055 USA
                                         (703)527-3887 International
DATE OF VALIDATION
                                        TECHNICAL SERVICE TELEPHONE NO.
  April 19, 2012
                                          (800)231-3345 or (713)263-8001
DATE OF PREPARATION
  April 19, 2012
______
      Section 2 -- HAZARDS IDENTIFICATION
EMERGENCY OVERVIEW
OSHA Hazards
Flammable liquid, Target Organ Effect, Irritant
TARGET ORGANS
Liver, KidneyLiver, Kidney
GHS CLASSIFICATION
PHYSICAL HAZARDS: Flammable Liquid, Category 2
HEALTH HAZARDS
Acute Toxicity:
Oral: Category 4
Dermal: Category 5
Inhalation: Category 4
Skin Corrosion/Irritation: Category 3
Serious Eye Damage/Eye Irritation: Category 2A
Skin Sensitization: Not Classified
Respiratory Sensitization: Not Classified
Germ Cell Mutagenicity: Not Classified
Carcinogenicity: See Section 11
Reproductive Toxicology: Not Classified
Target Organ Systemic Toxicity - Single Exposure: Category 3
Target Organ Systemic Toxicity - Repeated Exposure: Not Classified
Aspiration Toxicity: Not Classified
GHS Label elements, including precautionary statements
Pictogram: Flammable, Harmful / Irritant
Signal Word: Danger
Hazard Statements:
H225 - Highly flammable liquid and vapor
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H302 - Harmful if swallowed.
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H313 - May be harmful in contact with skin.

H316 - Causes mild skin irritation.

H318 - Causes serious eye damage.

H319 - Causes serious eye irritation

 ${
m H335}$ + ${
m H336}$ - ${
m May}$ cause respiratory irritation, and drowsiness or dizziness.

Precautionary Statements:

P102 - Keep out of reach of children.

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

P240 - Ground/Bond container and receiving equipment

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P262 - Do not get in eyes, on skin, or on clothing.

P264 - Wash hands thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P362 - Take off contaminated clothing and wash before reuse.

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements - EU No. 1272/2008

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R phrases mentioned in this Section, see Section 16 $\operatorname{Symbol}(s)$ Xi - Irritant

F - Highly flammable

R -phrase(s)

R11 - Highly flammable

R36 - Irritating to eyes

R66 - Repeated exposure may cause skin dryness or cracking

R67 - Vapors may cause drowsiness and dizziness

R-code(s) F;R11 - Xi;R36 - R66 - R67

SUMMARY OF ACUTE HAZARDS

Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes. ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS INHALATION

Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratorytract and to other mucous membranes. EYE CONTACT

Severely irritating. If not removed promptly, will injure eye tissue, which can result in permanent damage. SKIN CONTACT

Frequent or prolonged contact may irritate and cause dermatitis. Low order of toxicity. $\begin{tabular}{l} \textbf{INGESTION} \end{tabular}$

Low order of toxicity. Small amounts of the liquid aspirated into the respiratory system during ingestion, or from vomiting, may cause bronchiopneumonia or pulmonary edema.

SUMMARY OF CHRONIC HAZARDS

Repeated or prolonged exposure may cause signs of central nervous system depression and respiratory irritation. This material has been shown to

induce tumors in laboratory animals.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Individuals with pre-existing or chronic diseases of the eyes, skin, respiratory system, cardiovascular system, gastrointestinal system, liver, or kidneys may have increased susceptibility to excessive exposure.

Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT: Methyl Ethyl Ketone PERCENTAGE BY WEIGHT: 20-85

CAS NUMBER: 78-93-3 EC# : 606-002-00-3

INGREDIENT: Tetrahydrofuran
PERCENTAGE BY WEIGHT: 5-12

CAS NUMBER: 109-99-9 EC# : 603-025-00-0

INGREDIENT: Cyclohexanone PERCENTAGE BY WEIGHT: 5-15

CAS NUMBER: 108-94-1 EC# : 606-010-00-7

INGREDIENT: Acetone

PERCENTAGE BY WEIGHT: 0-25

CAS NUMBER: 67-64-1 EC# : 200-662-2

Section 4 -- FIRST AID MEASURES

If INHALED: If overcome by exposure, remove victim to fresh air immediately. Give oxygen or artificial respiration as

needed. Obtain emergency medical attention. Prompt

action is essential.

If on SKIN: Immediately flush with large amounts of water; use soap

if available. Remove contaminated clothing.

If in EYES: Immediately flush with large amounts of water for at least

15 minutes. Get prompt medical attention.

If SWALLOWED: If swallowed, DO NOT induce vomiting. Keep at rest. Get

prompt medical attention.

Section 5 -- FIRE FIGHTING MEASURES

CONDITIONS OF FLAMMABILITY

Flammable in the presence of a source of ignition when the temperature is above

the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.

SUITABLE EXTINGUISHING MEDIA

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Wear self contained breathing apparatus for fire fighting if necessary. ${\tt HAZARDOUS}$ COMBUSTION PRODUCTS

Hazardous decomposition products formed under fire conditions. - Carbon oxides

FURTHER INFORMATION

Use water spray to cool unopened containers.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Extremely flammable - very low flash point. Vapors are heavier than air and may travel along ground or to low spots at considerable distance to a source of ignition resulting in potential flashback. Burning liquid may float on water. Heat may build up pressure and rupture closed containers.

Section 6 -- ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Ventilate area with natural or explosion-proof, forced air ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations.

Vapors can accumulate in low areas.

ENVIRONMENTAL PRECAUTIONS

Prevent further leakage or spillage if safe to do so. Avoid flushing into sewers, drains, waterways, and soil.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP

Use absorbent materials to prevent footing hazard and to contain, then collect

and place in container for disposal according to local regulations (see section 13).

Section 7 -- HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Avoid prolonged or repeated contact with skin or clothing. If transferring this material to other containers, ground all containers to avoid static electricity buildup and discharge which may ignite flammable vapors. CONDITIONS FOR SAFE STORAGE

Do not store near heat, sparks, or open flames.

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Empty containers may contain residues and vapors; treat as if full and observe

all products precautions. Do not reuse empty containers. KEEP OUT OF REACH OF CHILDREN.

Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION

INGREDIENT UNITS

Methyl Ethyl Ketone

 ACGIH TLV 200 ppm
 OSHA PEL 200 ppm
 STEL 300 ppm

Tetrahydrofuran
 ACGIH TLV 50 ppm
 OSHA PEL 200 ppm
 STEL 250 ppm

Cyclohexanone
 ACGIH TLV 20 ppm (skin)
 OSHA PEL 50 ppm

Acetone

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ACGIH TLV 500 ppm
OSHA PEL 1000 ppm
STEL 750 ppm
SPIRATORY PROTECTION (SPI
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RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators.

VENTILATION - LOCAL EXHAUST: Acceptable

SPECIAL: Explosion-proof equipment.

MECHANICAL (GENERAL): Preferable

OTHER: N/A

PROTECTIVE GLOVES: Wear rubber gloves.

EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent)

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.

WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area.

Launder contaminated clothing before reuse.

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Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES
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BOILING POINT: 151 F (66 C) @ 760mm Hg

SPECIFIC GRAVITY (H20 = 1): <1.0

VAPOR PRESSURE (mm Hg): 140 @ 68 F (20 C)

MELTING POINT: N/A
VAPOR DENSITY (AIR = 1): 2.5
EVAPORATION RATE (ETHYL ACETATE = 1): 6

APPEARANCE/ODOR: Clear or Purple Liquid/Pungent Odor

SOLUBILITY IN WATER: Soluble VOC LEVEL: 550 g/L per SCAQMD Test Method 316A

FLASH POINT 4.1 F (-17 C) SETA CC

LOWER EXPLOSION LIMIT 1.8% UPPER EXPLOSION LIMIT 11.8%

Section 10 -- STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under recommended storage conditions.

POSSIBILITY OF HAZARDOUS REACTIONS: Can form potentially explosive peroxides upon long standing in air. Vapors may form explosive mixture with air. CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing,

acidic and basic conditions.

MATERIALS TO AVOID: Oxidizers, acids and bases.

HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2, HCl and fragmented hydrocarbons.

HAZARDOUS POLYMERIZATION: Will not occur.

Section 11 -- TOXICOLOGY INFORMATION

CHRONIC HEALTH HAZARDS

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen. Tetrahydrofuran - The National Toxicology Program has reported that exposures of mice and rats to THF vapor levels up to 1800 ppm 6hr/day, 5 days/week for their lifetime caused an incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF.

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Ingredient Name
           -----
  Methyl Ethyl Ketone
             Oral-Rat LD50:2737 mg/kg
             Inhalation-Rat LC50:23,500 mg/m3/8H
  Tetrahydrofuran
             Oral-Rat LD50:1650 mg/kg
             Inhalation-Rat LC50:21,000 ppm/3H
  Cyclohexanone
             Oral-Rat LD50:1535 mg/kg
             Inhalation-Rat LC50:8000 ppm/4H
  Acetone
                  Oral-Rat LD50: 5800 mg/kg
             Inhalation-Rat LC50: 50,100mg/m3
_____
       Section 12 -- Ecological Information
ECOLOGICAL DATA
Ingredient Name
______
  Methyl Ethyl Ketone
             Food Chain Concentration Potential: None
             WATERFOWL TOXICITY: N/A
             BOD: 214%
             AQUATIC TOXICITY: 5640 mg/1/48 hr/bluegill/TLm/fresh water
  Tetrahydrofuran
             Food Chain Concentration Potential: None
             WATERFOWL TOXICITY: N/A
             BOD: N/A
             AQUATIC TOXICITY: N/A
  Cyclohexanone
             Food Chain Concentration Potential: None
             WATERFOWL TOXICITY: N/A
             BOD: N/A
             AQUATIC TOXICITY: N/A
  Acetone
             Food Chain Concentration Potential: None
             WATERFOWL TOXICITY: N/A
             BOD: N/A
             AQUATIC TOXICITY: LC50/96-hour for fish > 100 mg/l
______
       Section 13 -- DISPOSAL CONSIDERATIONS
______
Waste Classification: RCRA classified hazardous waste. Dispose of absorbed
  materials and liquid waste in approved, controlled incineration facility
  in accordance with all local, state and federal regulations.
Disposal Method: Incineration
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Section 14 -- TRANSPORTATION INFORMATION

DOT: UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),

Class 3, PG II, ERG#127. Quarts and less: Consumer Commodity, ORM-D

OCEAN (IMDG): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),

Class 3, PG II, EMS-No: F-E, S-D

Quarts and less: UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),

Class 3, PG II, Limited Quantities or Ltd Qty

AIR (IATA): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),

Class 3, PG II, ERG#127. WHMIS (CANADA): Class B-2

Section 15 -- REGULATORY INFORMATION

REGULATORY DATA Ingredient Name

Methyl Ethyl Ketone

SARA 313 Yes
TSCA Inventory Yes
CERCLA RQ 5,000 lb.
RCRA Code U159

Tetrahydrofuran

SARA 313 No
TSCA Inventory Yes
CERCLA RQ 1,000 lb.
RCRA Code U213

Cyclohexanone

SARA 313 No
TSCA Inventory Yes
CERCLA RQ 5,000 lb.
RCRA Code U057

Acetone

SARA 313 No
TSCA Inventory Yes
CERCLA RQ 5,000 lb.
RCRA Code U002

Section 16 -- OTHER INFORMATION

Text of R phrases mentioned in Section 2

R11 - Highly flammable

R36 - Irritating to eyes

R66 - Repeated exposure may cause skin dryness or cracking

R67 - Vapors may cause drowsiness and dizziness

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made. Consult RectorSeal for further

information: (713) 263-8001