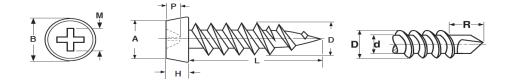


Pan Phillip Framing Screw



	Self - Drill Point														
	Size		В		н		м		D		Р				
		Top of Head Diameter		Bottom of Head Diameter		Height of Head		Major Diameter		Recess Diameter		Recess Depth			
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max		
on 2 of Peco Catalog	7	0.224	0.263	0.295	0.314	0.098	0.114	0.171	0.197	0.171	0.197	0.086	0.106		
	Length Tolerance = +0.015m -0.020														

Sectio C

	Sharp Point															
		A Size Top of Head Diameter		В		н		d		D		м		Р		R
	Size			Bottom of Head Diameter		Height of Head		Minor Diameter		Major Diameter		Recess Diameter		Recess Depth		Protrusion Allowance
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	#2 Point
Section 1 of Peco Catalog	6	0.224	0.263	0.295	0.314	0.098	0.114	0.099	0.104	0.135	0.139	0.171	0.197	0.086	0.106	0.190
	Min Torsional Strength = 24 lbs. / inch (Steel Screw Only)															

Heat Treatment Core Hardness Case Depth

AISI 1018 Steel with Black Phosphate Finish Material Steel - Quenched in liquid and tempered by reheating to 625°F minimum. HV 270-450 .004 min Case Hardness HV 550-800

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