Automatic Splices and Dead-Ends



Blackburn[®] ATS Autoset[™] Automatic Splices

Make quick, dependable overhead tension splices and speed up installation time

Blackburn[®] automatic splices make fast and dependable overhead tension splices that take a bite out of installation time. The conductor simply slips into the colour-coded, funnel-shaped end pieces and automatically enters the pilot cup with a gentle push. The pilot cup guides the conductor past the unique serrated jaws and into the center of the connector. When the conductor meets the center stop, the pull-back locks it into position as the jaws firmly clamp down. The more pull, the more bite, which provides an instant, positive and automatic connection.

- Colour provides instant visual identification of maximum conductor size. Funnel swiftly guides conductor into position for insertion.
- Envelop cable strands and guide the conductors into the center of the splice
- Provide optimum contact area for a greater range of conductor sizes
- Positions the jaw for positive conductor acceptance
- Automatically determines proper insertion length of both conductors
- · Covers the connection for superior corrosion protection and long-lasting durability
- Enables identification of the minimum conductor size of wide-range connectors it further eliminates errors and speeds up installations

Cat. No.	Con	ductor Range		Desimal Dance	Colour Code	Overall	
Gal. NO.	ACSR	AAAC	AAC	Decimal Range	Colour Code	Length (in.)	
ATS4-S		#4	#4	0.232-0.260	4. Orongo	11.50	
ATS4	#4 (6/1), (7/1)	#4	#4	0.232-0.200	4–Orange	13.75	
ATS42		#4-#2	#4-#2	0.232-0.332	4–Orange, 2–Red		
ATS2	#2 (6/1), (7/1)	#2	#2	0.292-0.332	2–Red		
ATS10	1/0 6/1	1/0	1/0	0.368-0.410	1/0-Yellow		
ATS1020	1/0 6/1	1/0-2/0	1/0-2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	10.05	
ATS20	2/0 7/1	2/0	2/0	0.414-0.461	2/0–Grey	16.25	
ATS30	3/0 6/1	3/0	3/0	0.461-0.522	3/0–Black		
ATS3040	5/0 0/ 1	3/0-4/0	3/0-4/0	0.461-0.575	3/0–Black, 4/0–Pink		
ATS40	4/0 (6/1), 266 (18/1)	4/0	4/0	0.475-0.575	4/0-Pink	23.50	
ATS266336	266 (26/7)*, 336 (18/1), 336 (26/7)*	312.8*	266-336	0.586-0.684	Green	23.50	
ATS397477	397 (18/1), 397 (26/7)*, 477 (18/1)*	394.5*	397-477	0.720-0.858	Blue		

* Application limited to maximum 10,000 lb. tensile.







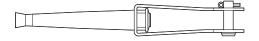
Automatic Splices and Dead-Ends

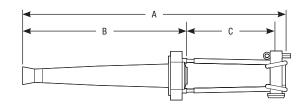
Blackburn® ATD-ZB Stainless Steel Bails

This dead-end installs quickly and easily, reducing maintenance costs and inventory.

- Colour provides instant visual identification of maximum conductor size
- Funnel swiftly guides conductor into position for insertion
- Envelops cable strand and guides the conductor into the center of the splice
- Provides optimum contact area for a greater range of conductor sizes
- Positions the jaw for positive conductor acceptance
- Coats the jaws and tube's inner diameter, seals the connection and provides a high-pressure lubricant for long-term, continuous performance
- Repel dirt and debris
- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength, up to a maximum of 10,000 pounds
- Both parts are included and enable the bail to be used with standard dead-end suspension insulators
- Enables identification of the minimum conductor size of wide-range connectors it further eliminates errors and speeds up installations





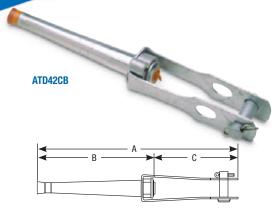


Cat No.	Ci	Conductor Range			Colour Code	Approximate Dimensions (in.)		
Cat. No.	ACSR	AAAC	AAC	Decimal Range	Colour Coue	Α	В	C
ATD42ZB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Oragne, 2–Red	12-13/16	7-13/16	5-1/16
ATD1020ZB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	14-1/2	9	4-15/16
ATD3040ZB	3/0 (6/1), 4/0 (6/1)	3/0, 4/0	3/0, 4/0	0.461-0.575	3/0-Black, 4/0-Pink			
ATD266336ZB	266 (18/1), 336 (18/1)	266, 336	266, 336	0.586-0.684	Green	20-3/4	11-3/4	8-1/2
ATD397477ZB	397 (18/1), 477 (18/1)	397, 477	397, 477	0.720-0.858	Blue			









Automatic Splices and Dead-Ends

Blackburn® ATD-CB Clevis Brackets

Grab and go – slots are provided for use with standard pulling hooks

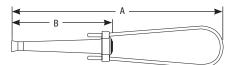
- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength, up to a maximum of 10,000 pounds
- Both parts are included and enable the bail to be used with standard dead-end suspension insulators

Cat. No.		Conductor Range			Colour Code	Approxi	Approximate Dimensions (in.)		
Gal. NU.	ACSR	AAAC	AAC	Range	COIOUI COUC	Α	В	C	
ATD42CB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Orange, 2–Red	12-9/16	7-3/16	5-1/16	
ATD1020CB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	15-1/4	9	5-3/8	
ATD3040CB	3/0 (6/1), 4/0 (6/1)	3/0, 4/0	3/0, 4/0	0.461-0.575	3/0–Black, 4/0–Pink	20-3/4			
ATD266336CB	266 (18/1), 336 (18/1)	266, 336	266, 336	0.586-0.684	Green	10.0/10	11-3/4	6-1/2	
ATD397477CB	397 (18/1), 477 (18/1)	397, 477	397, 477	0.720-0.858	Blue	19-3/16			

Blackburn[®] ATD-FB Flexible Bails

Use with spool-type and other insulators when flexibility is a must

- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength





Cat. No.		Conductor Range		Decimal	Colour Code	Approximate Dimensions (in.)	
	ACSR	AAAC	AAC	Range	colour code	Α	В
ATD42FB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Orange, 2–Red	14-3/16	7-3/16
ATD1020FB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	18-7/8	9







Automatic Splices and Dead-Ends

Blackburn[®] ATDG[™] Guystrand Connectors for Steel Strand Applications Installation made easy – no tools required

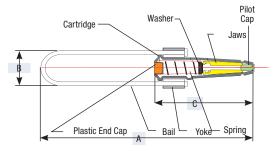
- Built tough. The connectors can handle tensile loads in excess of 90% of the rated strength of the recommended strand.
- What's more, they exceed 90% of the strand rated breaking strength
- Both eliminate incorrect insertions
- Enables jaw adjustment for repositioning, removal or retensioning of strand (dead-ends)
- Cartridge, jaws, spring and washer are coated for long-term, continuous performance and they are corrosion-resistant



Steel Strand Automatic Dead-Ends

These steel strand automatic dead-ends are designed and recommended for use on:

- Common grade
- Siemens-Martin
- High-strength utility grade
- EHS
- Galvanized
- Bethalume
- Aluminized steel strand (per ASTM A 474, A 475)



Cat. No.	Tuno	Strand Nominal	Str	and†	D	imensions in. (m	m)
Gal. NO.	Туре	Diameter in. (mm)	Size	RBS lb. (kN)	A	В	C
ATDG14		1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	9.2 (233.7)	1.7 (43.2)	4.0 (101.6)
ATDG516	Std. Bail	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	9.5 (241.3)	1.8 (45.7)	4.5 (114.3)
ATDG38*		3/8 (9.52)	3/8 (10M)	15,400 (68.50)	11.5 (292.1)	2.3 (58.4)	5.0 (127)
ATDG716*		7/16 (11.11)	7/16 (18M)	20,800 (92.52)	14 (355.6)	2.8 (71.1)	6.8 (172.7)
ATDG14-L		1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	13.4 (340.4)	1.7 (43.2)	4.0 (101.6)
ATDG516-L	Leas Deil	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	15.1 (383.5)	1.8 (45.7)	4.5 (114.3)
ATDG38-L*	Long Bail	3/8 (9.52)	3/8 (10M)	15,400 (68.50)	17.0 (431.8)	2.3 (58.4)	5.0 (127)
ATDG716-L*		7/16 (11.11)	7/16 (18M)	20,800 (92.52)	22 (558.8)	2.8 (71.1)	6.8 (172.7)

* Items for 3/8 in. and 7/16 in. steel strand are not EHS rated.









Automatic Splices and Dead-Ends

Blackburn[®] ATSG[™] Splices

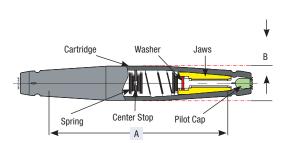
Steel strand automatic splices that require no tools for quick and easy installations

- Built tough. The connectors can handle tensile loads in excess of 90% of the rated strength of the recommended strand.
- · What's more, they exceed 90% of the strand rated breaking strength
- Both eliminate incorrect insertions
- Cartridge, jaws, spring and washer are coated for long-term, continuous performance and plus, they are corrosion-resistant

Steel Strand Automatic Splices

These steel strand automatic splices are designed and recommended for use on:

- Common grade
- Siemens-Martin
- High-strength utility grade
- EHS
- Galvanized
- Bethalume
- Aluminized steel strand (per ASTM A 474, A 475)



Cat. No.	Strand Nominal	Str	and†	Dimensions in. (mm)		
Gat. NO.	Diameter in. (mm)	Rating	RBS lb. (kN)	Α	В	
ATSG14	1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	6.4 (162.6)	0.9 (22.8)	
ATSG516	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	7.2 (182.9)	1.1 (27.9)	
ATSG38*	3/8 (9.52)	3/8 (10M)	15,400 (68.50)	7.8 (198.1)	1.3 (33.0)	
ATSG716*	7/16 (11.11)	7/16 (18M)	20,800 (92.52)	12.5 (317.5)	1.6 (40.6)	

* Items for 3/8 in. and 7/16 in. steel strand are not EHS rated.





Automatic Splices and Dead-Ends



Blackburn[®] ATS Autoset[™] Automatic Splices

Make quick, dependable overhead tension splices and speed up installation time

Blackburn[®] automatic splices make fast and dependable overhead tension splices that take a bite out of installation time. The conductor simply slips into the colour-coded, funnel-shaped end pieces and automatically enters the pilot cup with a gentle push. The pilot cup guides the conductor past the unique serrated jaws and into the center of the connector. When the conductor meets the center stop, the pull-back locks it into position as the jaws firmly clamp down. The more pull, the more bite, which provides an instant, positive and automatic connection.

- Colour provides instant visual identification of maximum conductor size. Funnel swiftly guides conductor into position for insertion.
- Envelop cable strands and guide the conductors into the center of the splice
- Provide optimum contact area for a greater range of conductor sizes
- Positions the jaw for positive conductor acceptance
- Automatically determines proper insertion length of both conductors
- · Covers the connection for superior corrosion protection and long-lasting durability
- Enables identification of the minimum conductor size of wide-range connectors it further eliminates errors and speeds up installations

Cat. No.	Con	ductor Range		Desimal Dange	Colour Code	Overall	
Gal. NO.	ACSR	AAAC	AAC	Decimal Range	Colour Code	Length (in.)	
ATS4-S		#4	#4	0.232-0.260	4. Orongo	11.50	
ATS4	#4 (6/1), (7/1)	#4	#4	0.232-0.200	4–Orange	13.75	
ATS42		#4-#2	#4-#2	0.232-0.332	4–Orange, 2–Red		
ATS2	#2 (6/1), (7/1)	#2	#2	0.292-0.332	2–Red		
ATS10	1/0 6/1	1/0	1/0	0.368-0.410	1/0-Yellow		
ATS1020	1/0 6/1	1/0-2/0	1/0-2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	10.05	
ATS20	2/0 7/1	2/0	2/0	0.414-0.461	2/0–Grey	16.25	
ATS30	3/0 6/1	3/0	3/0	0.461-0.522	3/0–Black		
ATS3040	5/0 0/ 1	3/0-4/0	3/0-4/0	0.461-0.575	3/0–Black, 4/0–Pink		
ATS40	4/0 (6/1), 266 (18/1)	4/0	4/0	0.475-0.575	4/0-Pink	23.50	
ATS266336	266 (26/7)*, 336 (18/1), 336 (26/7)*	312.8*	266-336	0.586-0.684	Green	23.50	
ATS397477	397 (18/1), 397 (26/7)*, 477 (18/1)*	394.5*	397-477	0.720-0.858	Blue		

* Application limited to maximum 10,000 lb. tensile.







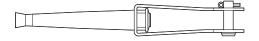
Automatic Splices and Dead-Ends

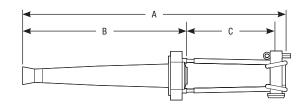
Blackburn® ATD-ZB Stainless Steel Bails

This dead-end installs quickly and easily, reducing maintenance costs and inventory.

- Colour provides instant visual identification of maximum conductor size
- Funnel swiftly guides conductor into position for insertion
- Envelops cable strand and guides the conductor into the center of the splice
- Provides optimum contact area for a greater range of conductor sizes
- Positions the jaw for positive conductor acceptance
- Coats the jaws and tube's inner diameter, seals the connection and provides a high-pressure lubricant for long-term, continuous performance
- Repel dirt and debris
- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength, up to a maximum of 10,000 pounds
- Both parts are included and enable the bail to be used with standard dead-end suspension insulators
- Enables identification of the minimum conductor size of wide-range connectors it further eliminates errors and speeds up installations





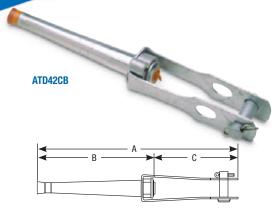


Cat No.	Ci	Conductor Range			Colour Code	Approximate Dimensions (in.)		
Cat. No.	ACSR	AAAC	AAC	Decimal Range	Colour Coue	Α	В	C
ATD42ZB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Oragne, 2–Red	12-13/16	7-13/16	5-1/16
ATD1020ZB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	14-1/2	9	4-15/16
ATD3040ZB	3/0 (6/1), 4/0 (6/1)	3/0, 4/0	3/0, 4/0	0.461-0.575	3/0-Black, 4/0-Pink			
ATD266336ZB	266 (18/1), 336 (18/1)	266, 336	266, 336	0.586-0.684	Green	20-3/4	11-3/4	8-1/2
ATD397477ZB	397 (18/1), 477 (18/1)	397, 477	397, 477	0.720-0.858	Blue			









Automatic Splices and Dead-Ends

Blackburn® ATD-CB Clevis Brackets

Grab and go – slots are provided for use with standard pulling hooks

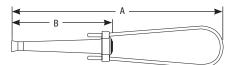
- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength, up to a maximum of 10,000 pounds
- Both parts are included and enable the bail to be used with standard dead-end suspension insulators

Cat. No.		Conductor Range			Colour Code	Approxi	Approximate Dimensions (in.)		
Gal. NU.	ACSR	AAAC	AAC	Range	COIOUI COUC	Α	В	C	
ATD42CB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Orange, 2–Red	12-9/16	7-3/16	5-1/16	
ATD1020CB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	15-1/4	9	5-3/8	
ATD3040CB	3/0 (6/1), 4/0 (6/1)	3/0, 4/0	3/0, 4/0	0.461-0.575	3/0–Black, 4/0–Pink	20-3/4			
ATD266336CB	266 (18/1), 336 (18/1)	266, 336	266, 336	0.586-0.684	Green	10.0/10	11-3/4	6-1/2	
ATD397477CB	397 (18/1), 477 (18/1)	397, 477	397, 477	0.720-0.858	Blue	19-3/16			

Blackburn[®] ATD-FB Flexible Bails

Use with spool-type and other insulators when flexibility is a must

- Dead-end ACSR, AAC and AAAC conductors
- Breaking strength exceeds 95% of conductor's rated strength





Cat. No.		Conductor Range		Decimal	Colour Code	Approximate Dimensions (in.)	
	ACSR	AAAC	AAC	Range	colour code	Α	В
ATD42FB	#4 (6/1), (7/1); #2 (6/1), (7/1)	#4, #2	#4, #2	0.232-0.332	4–Orange, 2–Red	14-3/16	7-3/16
ATD1020FB	1/0 (6/1), 2/0 (6/1)	1/0, 2/0	1/0, 2/0	0.368-0.461	1/0-Yellow, 2/0-Grey	18-7/8	9







Automatic Splices and Dead-Ends

Blackburn[®] ATDG[™] Guystrand Connectors for Steel Strand Applications Installation made easy – no tools required

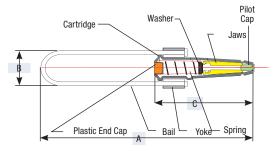
- Built tough. The connectors can handle tensile loads in excess of 90% of the rated strength of the recommended strand.
- What's more, they exceed 90% of the strand rated breaking strength
- Both eliminate incorrect insertions
- Enables jaw adjustment for repositioning, removal or retensioning of strand (dead-ends)
- Cartridge, jaws, spring and washer are coated for long-term, continuous performance and they are corrosion-resistant



Steel Strand Automatic Dead-Ends

These steel strand automatic dead-ends are designed and recommended for use on:

- Common grade
- Siemens-Martin
- High-strength utility grade
- EHS
- Galvanized
- Bethalume
- Aluminized steel strand (per ASTM A 474, A 475)



Cat. No.	Tuno	Strand Nominal	Str	and†	D	imensions in. (m	m)
Gal. NO.	Туре	Diameter in. (mm)	Size	RBS lb. (kN)	A	В	C
ATDG14		1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	9.2 (233.7)	1.7 (43.2)	4.0 (101.6)
ATDG516	Std. Bail	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	9.5 (241.3)	1.8 (45.7)	4.5 (114.3)
ATDG38*		3/8 (9.52)	3/8 (10M)	15,400 (68.50)	11.5 (292.1)	2.3 (58.4)	5.0 (127)
ATDG716*		7/16 (11.11)	7/16 (18M)	20,800 (92.52)	14 (355.6)	2.8 (71.1)	6.8 (172.7)
ATDG14-L		1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	13.4 (340.4)	1.7 (43.2)	4.0 (101.6)
ATDG516-L	Leas Deil	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	15.1 (383.5)	1.8 (45.7)	4.5 (114.3)
ATDG38-L*	Long Bail	3/8 (9.52)	3/8 (10M)	15,400 (68.50)	17.0 (431.8)	2.3 (58.4)	5.0 (127)
ATDG716-L*		7/16 (11.11)	7/16 (18M)	20,800 (92.52)	22 (558.8)	2.8 (71.1)	6.8 (172.7)

* Items for 3/8 in. and 7/16 in. steel strand are not EHS rated.









Automatic Splices and Dead-Ends

Blackburn[®] ATSG[™] Splices

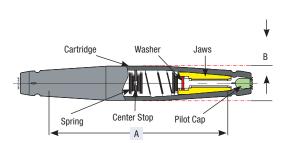
Steel strand automatic splices that require no tools for quick and easy installations

- Built tough. The connectors can handle tensile loads in excess of 90% of the rated strength of the recommended strand.
- · What's more, they exceed 90% of the strand rated breaking strength
- Both eliminate incorrect insertions
- Cartridge, jaws, spring and washer are coated for long-term, continuous performance and plus, they are corrosion-resistant

Steel Strand Automatic Splices

These steel strand automatic splices are designed and recommended for use on:

- Common grade
- Siemens-Martin
- High-strength utility grade
- EHS
- Galvanized
- Bethalume
- Aluminized steel strand (per ASTM A 474, A 475)



Cat. No.	Strand Nominal	Str	and†	Dimensions in. (mm)		
Gat. NO.	Diameter in. (mm)	Rating	RBS lb. (kN)	Α	В	
ATSG14	1/4 (6.35)	1/4 (6.6M)	6,650 (29.58)	6.4 (162.6)	0.9 (22.8)	
ATSG516	5/16 (7.94)	5/16 (6M)	11,200 (49.82)	7.2 (182.9)	1.1 (27.9)	
ATSG38*	3/8 (9.52)	3/8 (10M)	15,400 (68.50)	7.8 (198.1)	1.3 (33.0)	
ATSG716*	7/16 (11.11)	7/16 (18M)	20,800 (92.52)	12.5 (317.5)	1.6 (40.6)	

* Items for 3/8 in. and 7/16 in. steel strand are not EHS rated.



