

# DRILL/TAPS

## Combination Drill/Tap Bits



DTAPKITM

- Complete hole drilling, tapping and deburring/countersinking in one operation with power drill saves labor and time.
- Back tapered beyond tap to prevent thread damage from over-drilling.
- Deburr/countersink also provided on bit beyond back taper.
- Made from hardened high-speed steel vs. carbon steel for longer life.
- High quality hex shank to ensure strong connection to drill chuck.
- Designed to tap up to 10-gauge metal.
- Quick change adaptor included in both metric and standard kits.

| CAT. NO.    | UPC NO. | DESCRIPTION                          | DTAPKIT | DTAPKITM |
|-------------|---------|--------------------------------------|---------|----------|
| DTAPKITM    | 12151   | M3-M10 6 Piece Drill/Tap Set         |         |          |
| DTAPKIT     | 17620   | 6-32 to 1/4-20 6-piece Drill Tap Set |         |          |
| DTAP6-32    | 17611   | 6-32NC Drill/Tap Bit                 | X       |          |
| DTAP8-32    | 17612   | 8-32NC Drill/Tap Bit                 | X       |          |
| DTAP10-24   | 17613   | 10-24NC Drill/Tap Bit                | X       |          |
| DTAP10-32   | 17614   | 10-32NF Drill/Tap Bit                | X       |          |
| DTAP12-24   | 17615   | 12-24NC Drill/Tap Bit                | X       |          |
| DTAP1/4-20  | 17616   | 1/4-20NC Drill/Tap Bit               | X       |          |
| DTAP5/16-18 | 11627   | 5/16-18NC Drill/Tap Bit              |         |          |
| DTAP3/8-16  | 11628   | 3/8-16NC Drill/Tap Bit               |         |          |
| DTAPM3C     | 12160   | M3 X .50 Drill/Tap Bit               |         | X        |
| DTAPM4C     | 12161   | M4 X .70 Drill/Tap Bit               |         | X        |
| DTAPM5C     | 12162   | M5 X .80 Drill/Tap Bit               |         | X        |
| DTAPM6C     | 12163   | M6 X 1.00 Drill/Tap Bit              |         | X        |
| DTAPM8C     | 12164   | M8 X 1.25 Drill/Tap Bit              |         | X        |
| DTAPM10C    | 12165   | M10 X 1.50 Drill/Tap Bit             |         | X        |

### SPECIFICATIONS

|                           |                                     |
|---------------------------|-------------------------------------|
| <b>Material thickness</b> | Up to 10 gauge                      |
| <b>Material type</b>      | Mild steel, copper, brass, aluminum |
| <b>Shank</b>              | 1/4" quick change hex               |
| <b>Drill Material</b>     | High-speed steel                    |
| <b>Drill point</b>        | Split point with web thinning       |



NOTE: TO EXTEND THE LIFE OF YOUR TOOL, SEE CUTTING/THREADING OIL ON PAGE 435.