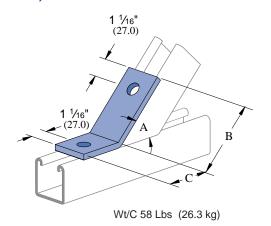
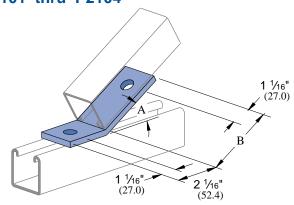
### P1546, P2094 thru P2100



Part	"A"		"A" "B"		"C"	
Number	Degree	rad	In	mm	In	mm
P2094	82½°	.46	3%16	90.5	<b>1</b> <sup>11</sup> / <sub>16</sub>	42.9
P2095	75°	.42	3%16	90.5	<b>1</b> <sup>11</sup> / <sub>16</sub>	42.9
P2096	67½°	.38	31/2	88.9	13/4	44.5
P2097	60°	.33	33/8	85.7	1 <sup>7</sup> /8	47.6
P2098	52½°	.29	31/4	82.6	21/16	52.4
P1546	45°	.25	3	76.2	<b>2</b> 5⁄16	58.7
P2099	37½°	.21	31/2	88.9	1 <sup>13</sup> / <sub>16</sub>	46.0
P2100	371/20	.21	211/16	68.3	25/8	66.7

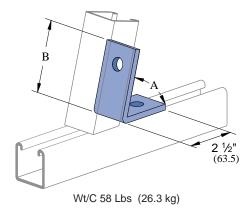
## P2101 thru P2104



Wt/C 58 Lbs (26.3 kg)

Part	"A"		"B"		
Number	Degree	rad	In	mm	
P2101	30°	.17	31/4	82.6	
P2102	221/20	.13	35/16	84.1	
P2103	15°	.08	35/16	84.1	
P2104	<b>7</b> ½°	.04	35/16	84.1	

# P1186, P2105 thru P2110



Part	"A"		"B"	
Number	Degree	rad	In	mm
P2105	82½°	.46	33/16	81.0
P2106	75°	.42	33/16	81.0
P2107	67½°	.38	31//8	79.4
P2108	60°	.33	31//8	79.4
P2109	52½°	.29	31/16	77.8
P1186	45°	.25	31//8	79.4
P2110	37½°	.21	3	76.2

Hole Size	Hole Spacing	Width	Thickness
%6" Diameter	<sup>13</sup> / <sub>16</sub> " (20.6 mm) From End	1%"	½"
14.3 mm	1 <sup>7</sup> / <sub>8</sub> " (47.6 mm) On Center	41.3 mm	6.4 mm



1 ³/8" iannels

Flat Plate

**Ninety Degree** 

**Fittings** 

**Fittings** 

nuts & ardware

General Fittings

<sup>o</sup>ipe/Conduit Supports

Electrical Fiffings

oncrete nserts

/<sub>4</sub>" Framing System

⁄₁6" Framing System

spec. Metals & Fiberglass

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Page

82

86

106

Angular Fittings

"Z" Shape Fittings

"U" Shape Fittings

Wing Shape Fittings

Post Bases 105

Brackets and Braces

Beam Clamps 112

Trolleys 122

Special Application
Fittings

End Caps 126

Partition and Display Fittings



### **MATERIAL**

Fittings, unless noted, are made from hot-rolled, pickled and oiled steel plates, strip or coil, and conform to ASTM specifications A575, A576, A635, or A36. The fitting steel also meets the physical requirements of ASTM A570 GR 33. The pickling of the steel produces a smooth surface free from scale.

Many fittings are also available in stainless steel, aluminum and fiberglass. Consult factory for ordering information.

### **FINISHES**

Fittings are available in: Perma-Green II (GR), electro-galvanized (EG), conforming to ASTM B633 Type III SC1; Hot-dipped galvanized (HG), conforming to ASTM A123 or A153 and plain (PL).

#### **APPLICATION**

All parts drawings illustrate only one application of each fitting. In most cases many other applications are possible. The channels shown in the illustrations are P1000, 15%" square, except where noted otherwise. All %6" diameter holes use ½" x ½" hex head cap screws and ½" nuts – P1010, P4010 or P5510 – depending on the channel used. Nuts and bolts are not included with the fitting and must be ordered separately.

### **DESIGN BOLT TORQUE**

BOLT SIZE	½" 20	<sup>5</sup> ⁄16" 18	3/8" 16	½" 13	<sup>5</sup> ⁄8" 11	<sup>3</sup> / <sub>4</sub> " 10
FOOT LBS.	6	11	19	50	100	125
N·m	8	15	25	70	135	170

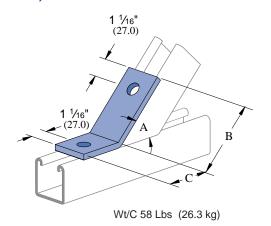
#### **DIMENSIONS**

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### **DESIGN LOAD**

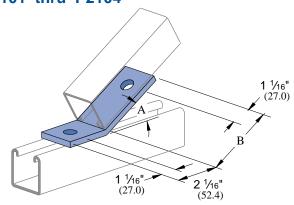
Design load data, where shown, is based on the ultimate strength of the connection with a safety factor of 2.5, unless otherwise noted.

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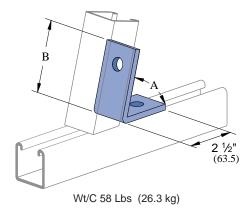
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Page

82

86

106

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