

## GENERAL FITTINGS


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## MATERIAL

Fittings, unless noted, are made from hot-rolled, pickled and oiled steel plates, strip or coil, and conform to ASTM specifications A575, A576, A635, or A36. The fitting steel also meets the physical requirements of ASTM A1011 SS GR 33. The pickling of the steel produces a smooth surface free from scale.

Many fittings are also available in stainless steel, aluminum and fiberglass. Consult factory for ordering information.

## FINISHES

Fittings are available in: Perma-Green II (GR), electrogalvanized (EG), conforming to ASTM B633 Type III SC1; Hot-dipped galvanized (HG), conforming to ASTM A123 or A153 and plain (PL).

## APPLICATION

All parts drawings illustrate only one application of each fitting. In most cases many other applications are possible. The channels shown in the illustrations are P1000, $1 \% /{ }^{\prime \prime}$ square, except where noted otherwise.

All $9 / 16^{\prime \prime}$ diameter holes use $1 / 2{ }^{\prime \prime} \times 15 / 6^{\prime \prime}$ hex head cap screws and $1 / 21$ nuts - P1010, P4010 or P5510 - depending on the channel used. Nuts and bolts are not included with the fitting and must be ordered separately.

## DESIGN BOLT TORQUE

| BOLT | $1 / 4 "$ | $5 / 16 "$ | $3 / 8 "$ | $1 / 2 "$ | $5 / 8^{\prime \prime}$ | $3 / 4^{\prime \prime}$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| SIZE | 20 | 18 | 16 | 13 | 11 | 10 |
| FOOT | 6 | 11 | 19 | 50 | 100 | 125 |
| LBS. | 8 | 15 | 25 | 70 | 135 | 170 |

## DIMENSIONS

Imperial dimensions are illustrated in inches. Metric dimensions are shown in parenthesis or as noted. Unless noted, all metric dimensions are in millimeters and rounded to one decimal place.

## DESIGN LOAD

Design load data, where shown, is based on the ultimate strength of the connection with a safety factor of 2.5, unless otherwise noted.

