



**NEW**

**VARI-BIT®** STEP DRILL BIT

**POWERDRIVE™**

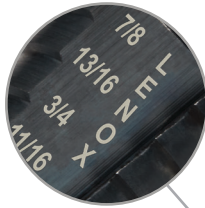
# THE NEXT STEP IN STEP DRILL BITS

**2X LONGER LIFE\***

**50% FASTER STARTS\*\***

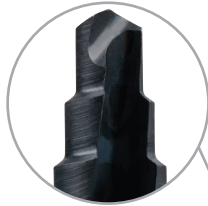
**ALWAYS KNOW WHEN TO STOP**

Easy-to-read hole sizes are laser engraved to last the life of the bit



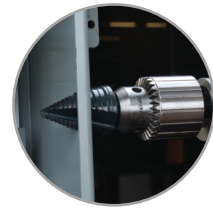
**NO SLIP SHANK READY FOR IMPACT**

Optimized for use on standard or impact drills



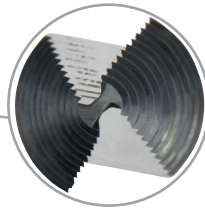
**STARTS ON CONTACT WITH NO WALKING**

PowerDrive™ tip is precision ground, starts on contact with no walking



**EASILY DRILL A WIDE RANGE OF MATERIALS**

Ideal for drilling steel, sheet metal, ducts, stainless, aluminum, copper, brass, plastics and abrasives



**PRECISE, BURR-FREE HOLES**

Dual-flute cutting edges deliver clean, round holes



\* vs. LENOX prior generation in 1/16" 1008 steel

\*\* vs. LENOX prior generation VB1 through VB8 in 1/16" 1008 steel



# VARI-BIT® STEP DRILL BIT

## APPLICATION



ITEM #	HOLE SIZES		# OF HOLES	SHANK SIZE		SHANK TYPE	2X LONGER LIFE*	50% FASTER STARTS**
	INCH	MM		INCH	MM			
30881VB1	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2	3.2, 4.0, 4.8, 5.6, 6.4, 7.1, 7.9, 8.7, 9.5, 10.3, 11.1, 11.9, 12.7	13	1/4	6.4	Quick Change	◆	◆
30882VB2	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2, 23.8, 25.4	9	3/8	9.5	3 Flat Sides	◆	◆
30883VB3	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4	6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1	9	1/4	6.4	Quick Change	◆	◆
30884VB4	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	4.8, 6.4, 7.9, 9.5, 11.1, 12.7	6	1/4	6.4	Quick Change	◆	◆
30887VB7	7/8	22.2	1	1/4	6.4	Quick Change	◆	◆
30908VB8	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	4.8, 6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2	12	1/4	6.4	Quick Change	◆	◆
30909VB9	7/8, 1-1/8, 1-7/32	22.2, 28.6, 31.0	3	3/8	9.5	3 Flat Sides	◆	
30888VB11	7/8, 1-1/8	22.2, 28.6	2	3/8	9.5	3 Flat Sides	◆	
30912VB12	7/8, 1-1/8, 1-7/32, 1-1/4, 1-3/8	22.2, 28.6, 31.0, 31.8, 34.9	5	3/8	9.5	3 Flat Sides	◆	

ITEM #	DESCRIPTION	EXTENSION LENGTH		EXTENSION SHANK TYPE		COMPATIBLE BITS
		INCH	MM	INCH	MM	
30925VBX8	VARI-BIT® Extension	8	203	3/8	9.50	3 Flat Sides
1906836	VARI-BIT® Snap-Back™ Extension	-	305	-	6.40	1/4" Quick Change
68040LNX	6oz Pro Tool Lube					

ITEM #	DESCRIPTION	BITS INCLUDED
30929VB30929	4 Piece Step Drill Bit Set	VB1, VB3, VB8, VB12
30889889	3 Piece Step Drill Bit Set	VB1, VB2, VB3
LXA30930	3 Piece Step Drill Bit Set	VB1, VB8, VB11



2X Longer Life\*  
VS. LENOX prior generation in 1/16" 1008 steel

50% Faster Starts\*\*  
VS. LENOX prior generation VB1 through VB8 in 1/16" steel